

Quality	10SPb20	Free-cutting Steel	<i>Technical card</i> Lucefin Group rev. 2024
According to standard	ISO 683-4 :2018		
Number	1.0722		

Chemical composition						
C%	Si%	Mn%	P%	S%	Pb%	Product deviations are admitted
0,07-0,13 ± 0.02	max 0,40 + 0.03	0,70-1,10 ± 0.04	max 0,06 + 0.008	0,15-0,25 ± 0.03	0,20-0,35 +0.03 -0.02	

Temperature °C							
Hot-forming	Natural state +U	Soft annealing +A	Carburizing	Hardening on carburized surface	Pre-heating welding	Stress-relieving +SR	Stress-relieving after welding
1250-950	(HB 160 max)	690 air	880-980	770-810 water / oil / polymer		180-200	
Normalizing +N	Direct hardening	Direct hardening	Stress-relieving +SR	not recommended			
900 air	880 water	890 oil or polymer	150-200 furnace cooling	Ac1 720	Ac3 815	Ms 485	Mf 270

Mechanical properties						
Hot-rolled natural forming condition ISO 683-4 :2018				Hot-rolled quenched and tempered		
Testing at room temperature (longitudinal)						
size mm	R	HBW	R	Rp 0.2	A%	HBW
over to	N/mm ²	for information	N/mm ²	N/mm ² min	min	
5 10	360-530	156				
10 16	360-530	156	No from reference standards			
16 40	360-530	156				
40 63	360-530	156				
63 100	350-490	146				

Cold-drawn +C EN ISO 683-7:24					Hot-rolled Peeled +SH				
Values valid also for +C+G					Values valid also for +SH+G				
size mm		Testing at room temperature (longitudinal)				Testing at room temperature (longitudinal)			
		R ^{a)}	Rp 0.2 ^{a)}	A%	HBW	R	Rp 0.2	A%	HBW
from to		N/mm ²	N/mm ² min	min	for inform.	N/mm ²	N/mm ² min	min	max
5 ^{b)} 10		520-780	410	7	155-232	-	-	-	-
10 16		490-740	390	8	149-224	-	-	-	-
16 40		460-720	360	9	139-223	360-530	-	-	156
40 63		410-660	295	10	122-202	360-530	-	-	156
63 100		380-630	235	11	110-192	350-490	-	-	146

^{a)} for flats and special sections, yield point can be – 10% and tensile strength can be ± 10%

^{b)} for thickness < 5 mm, mechanical properties should be agreed before order placement

Melting Temperature	°C	1500-1540
Modulus of Elasticity long.	GPa	200
Specific Heat Capacity	J/(Kg.K)	440
Density	Kg/dm ³	7.85
Thermal Conductivity	W/(m.K)	47
°C		20

EUROPE	ITALY	CHINA	GERMANY	FRANCE	U.K.	RUSSIA	USA
EN	UNI	GB	DIN	AFNOR	B.S.	GOST	AISI/SAE
10SPb20	CF10SPb20	Y12Pb	10SPb20	10PbF2		AS 14	11L08